

**UVPoxy 1:1 Ratio**

**DESCRIPTION**

EcoPoxy UVPoxy is a high performance two component clear epoxy system designed for table tops, bars, wood finishes, see-through encapsulations, art work, and other applications requiring a clear, strong, epoxy coating specifically designed to resist yellowing caused by the sun and other Ultra Violet light sources.

The material has an easy to use 1 to 1 by volume mix ratio, wets out substrates well, maintains its integrity over sharp corners, it has excellent air release qualities, and a relatively fast set time for an epoxy coating which may be accelerated by mild heat to 160F. While this material will do much better than competitors products for non yellowing we still do not recommend it for permanent outdoor applications.

**ADVANTAGES**

- 100% Solids
- Crystal Clear, high build finish
- Self-Leveling, High Gloss
- Extremely Durable
- U.V. Resistant
- Excellent Air Release Qualities
- Excellent Color Stability
- Impact Resistant
- Improves Surface Appearance
- Tough Water Resistant Finish
- Eliminates Craters, Crawling and Fish Eyes
- Will not blush or sweat under high humidity
- Maintains integrity over sharp edges
- Wets out substrates well
- Will not yellow or distort with age
- Scratch Resilient & Maintenance Free

	Resin	Hardener
<b>Appearance</b>	Clear Syrup	Clear Syrup
<b>Viscosity, Spindle #4 @ 6 rpm</b>	12,000 (+/- 2,000)	1,150 (+/- 300)
<b>Weight per Gallon</b>	9.6 lbs	8.0 lbs
<b>Mix Ratio</b>	1 to 1 Volume or 100 A to 83 B by Weight	
<b>Gel-Time (100 gr. mass)</b>	35 minutes (+/- 5 min.)	
<b>1/4" Casting Tack Free Time</b>	2.5 hours (+/- 30 min.)	
<b>Thin film set time</b>	4 to 8 hours depending on thickness and ambient temperature	
<b>Full Cure</b>	24 to 48 hours for optimum properties	
<b>Hardness</b>	80 Shore D (full cure)	
<b>Elongation</b>	> 15%	

**Application Tips:** Mix material slowly to avoid excess air entrapment, after applying wait several minutes then eliminate bubbles with a heat gun or alcohol mist. Substrates must be clean and area should be dust free.

Use adequate ventilation and protection from eye and skin exposure. Any information supplied with this material is given in good faith but should be verified by the end user, as to the suitability of the material for their application. The warranty of this material shall be limited to the replacement of defective material.